

FIG. 4

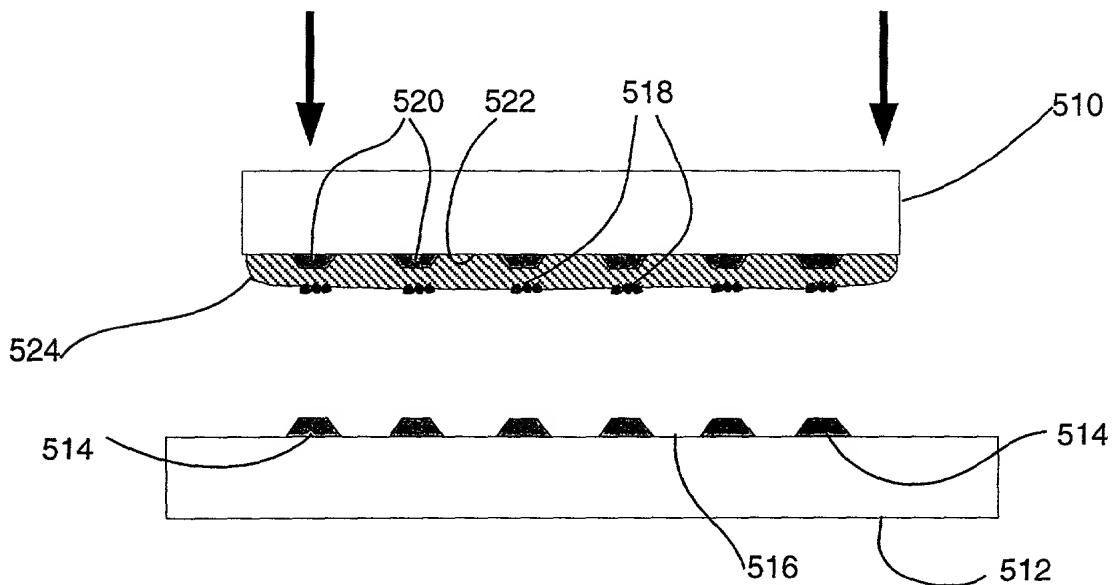


FIG. 5

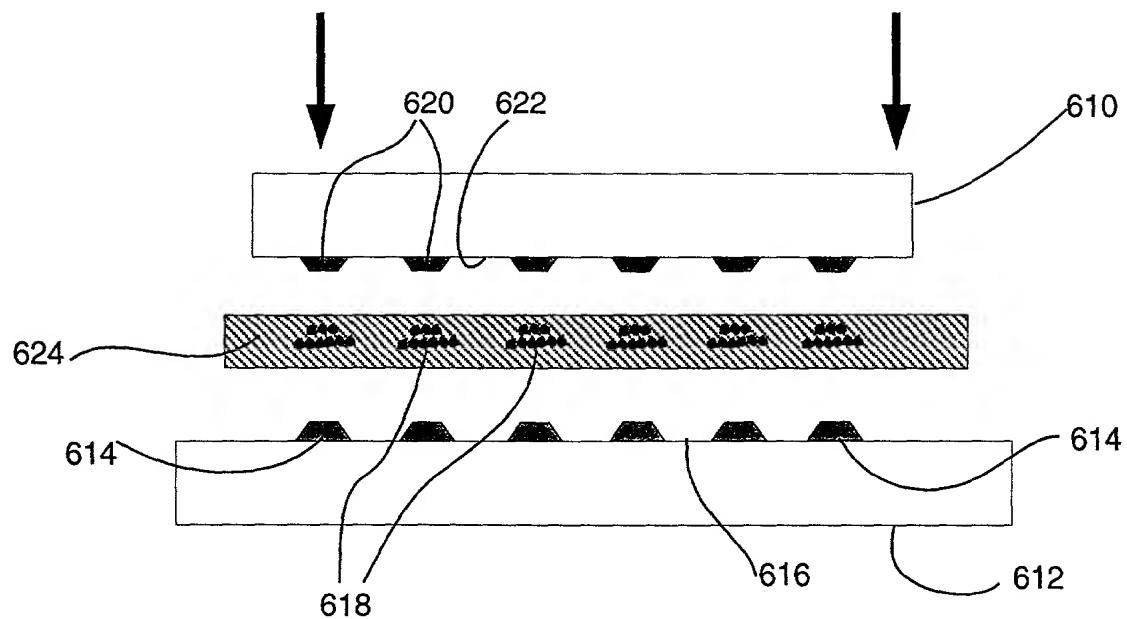


FIG. 6A

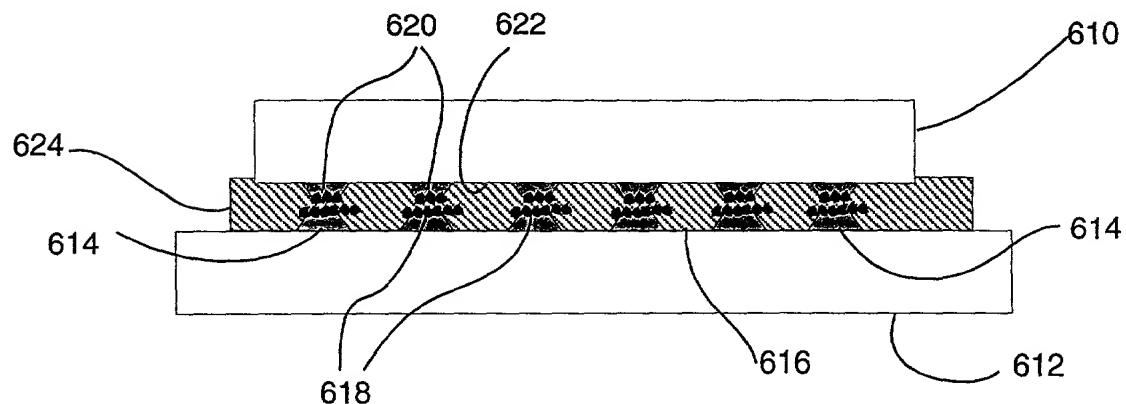


FIG. 6B

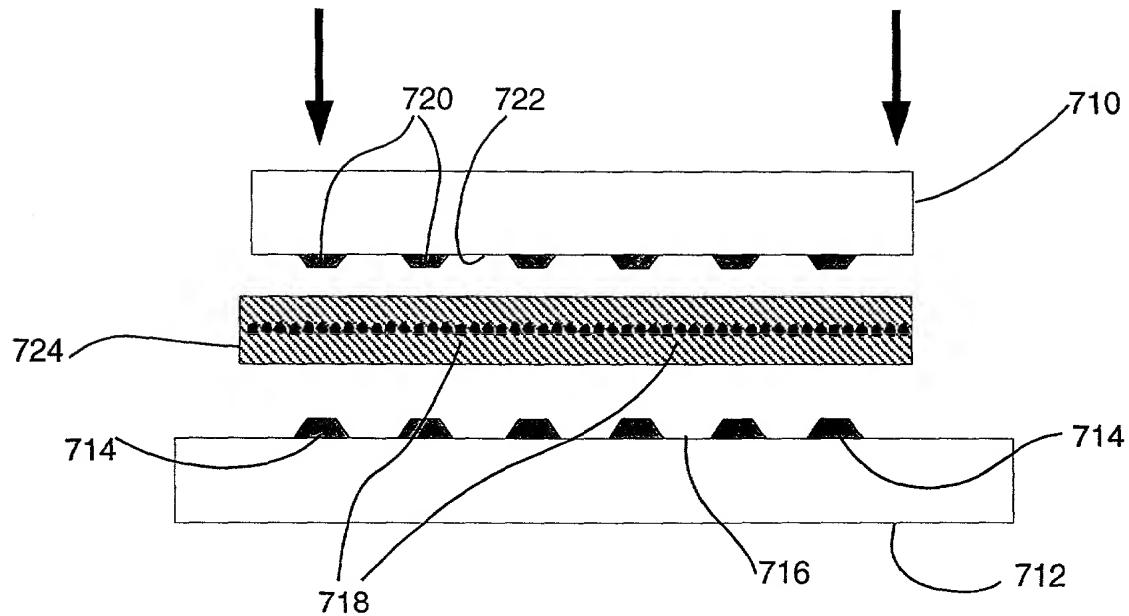


FIG. 7A

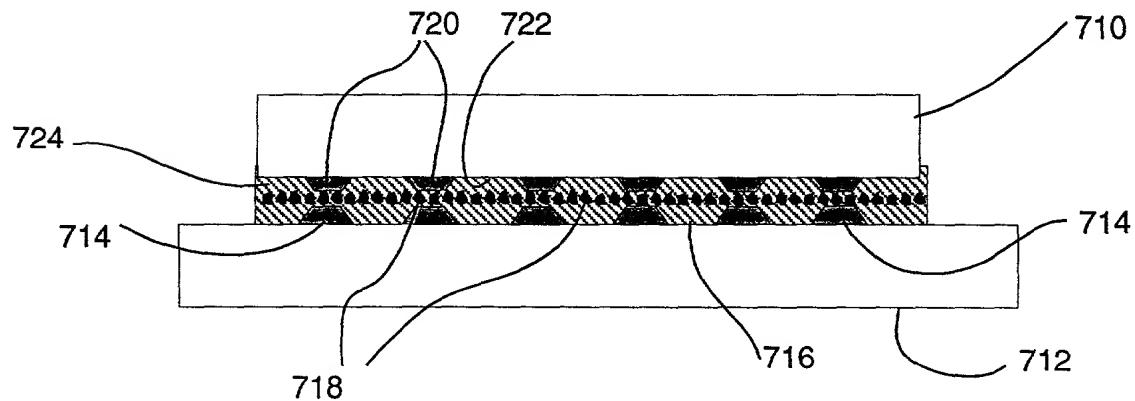
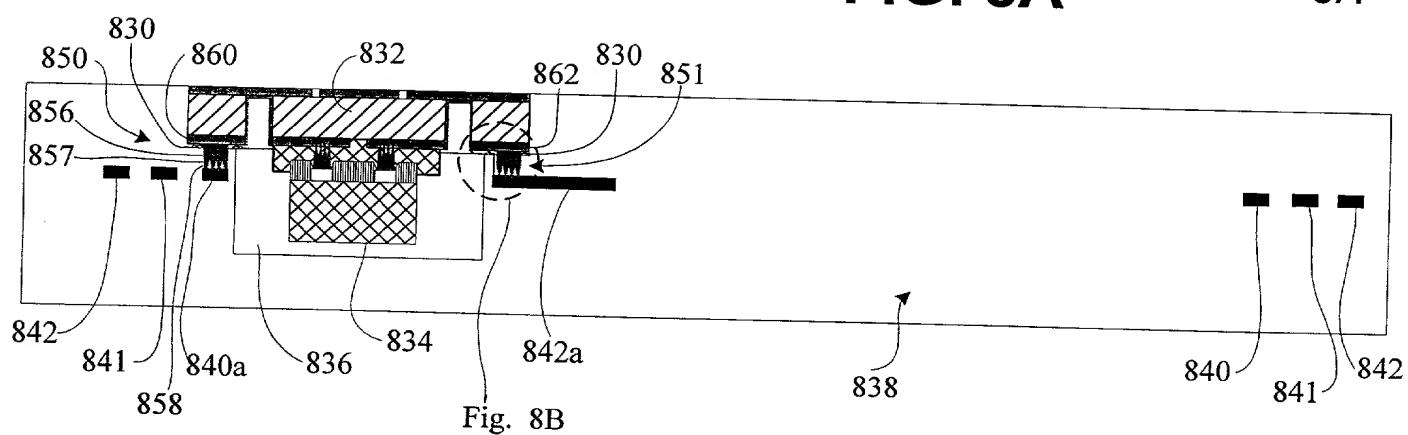
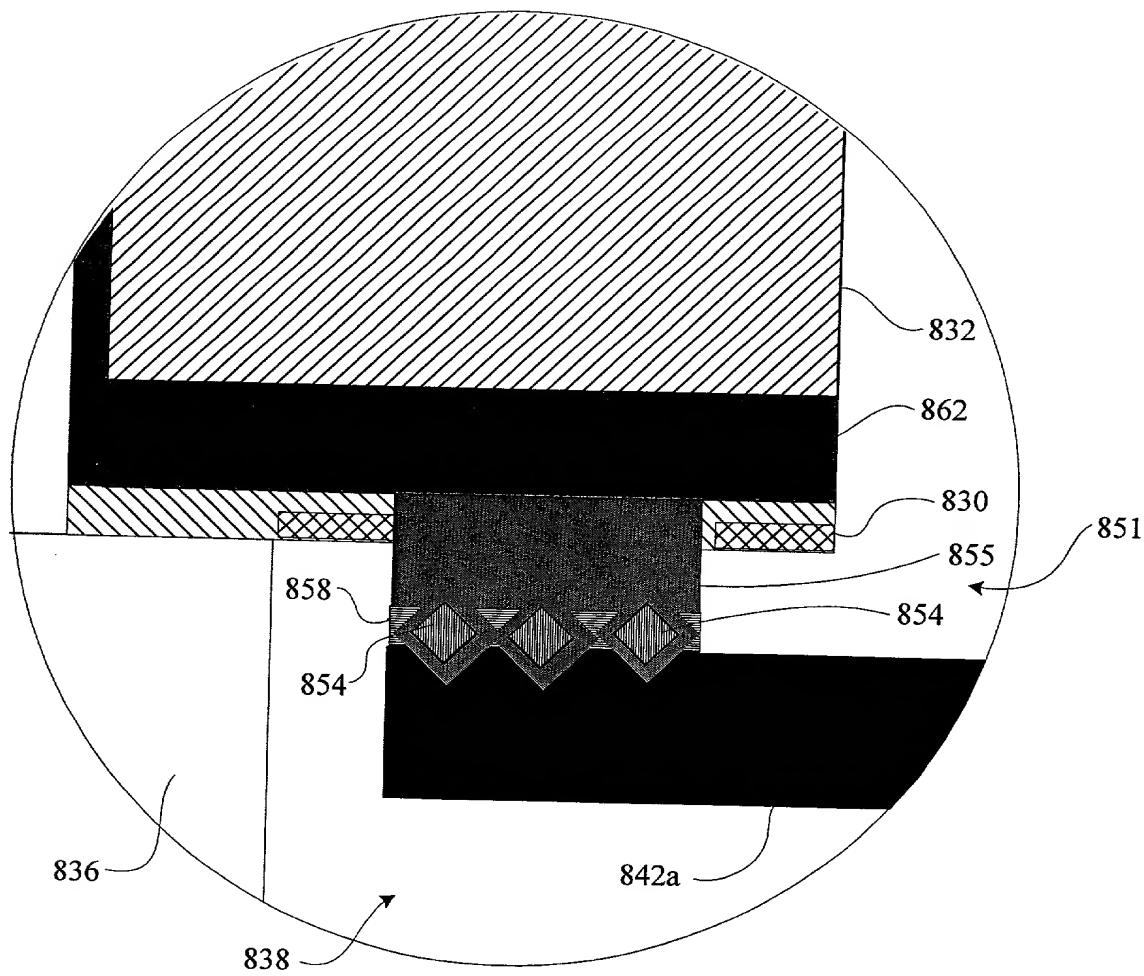


FIG. 7B

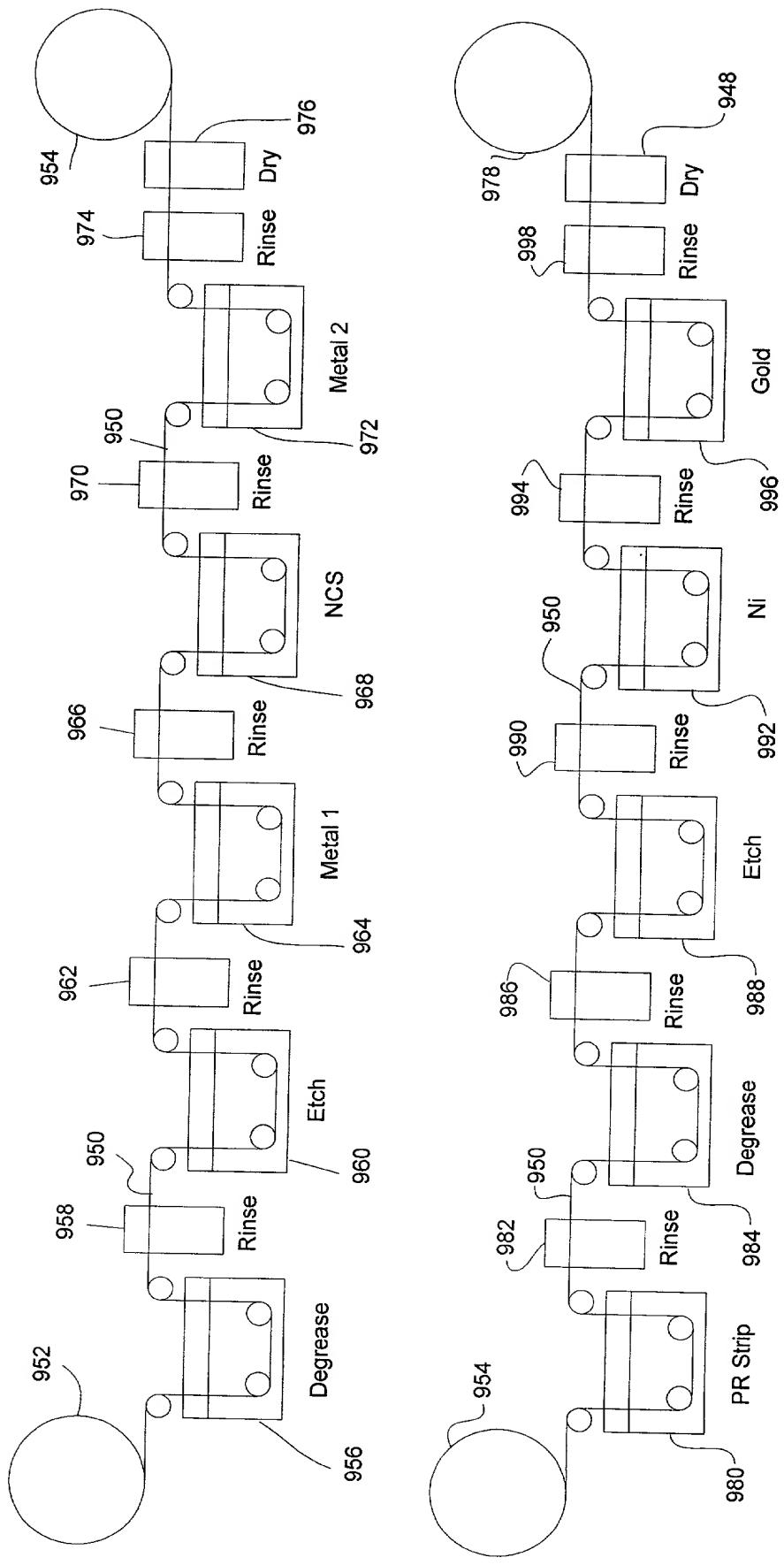
**FIG. 8A**

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**FIG. 8B**

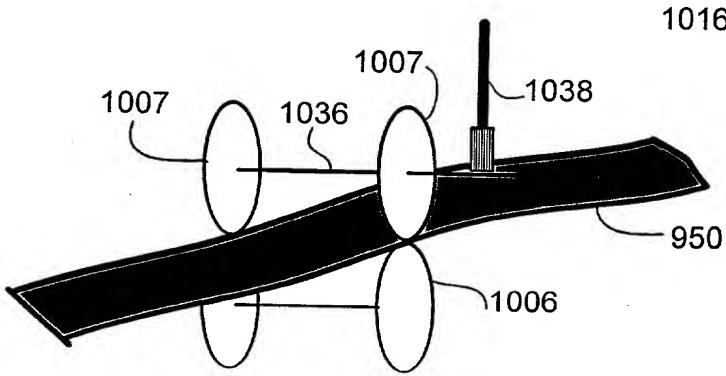
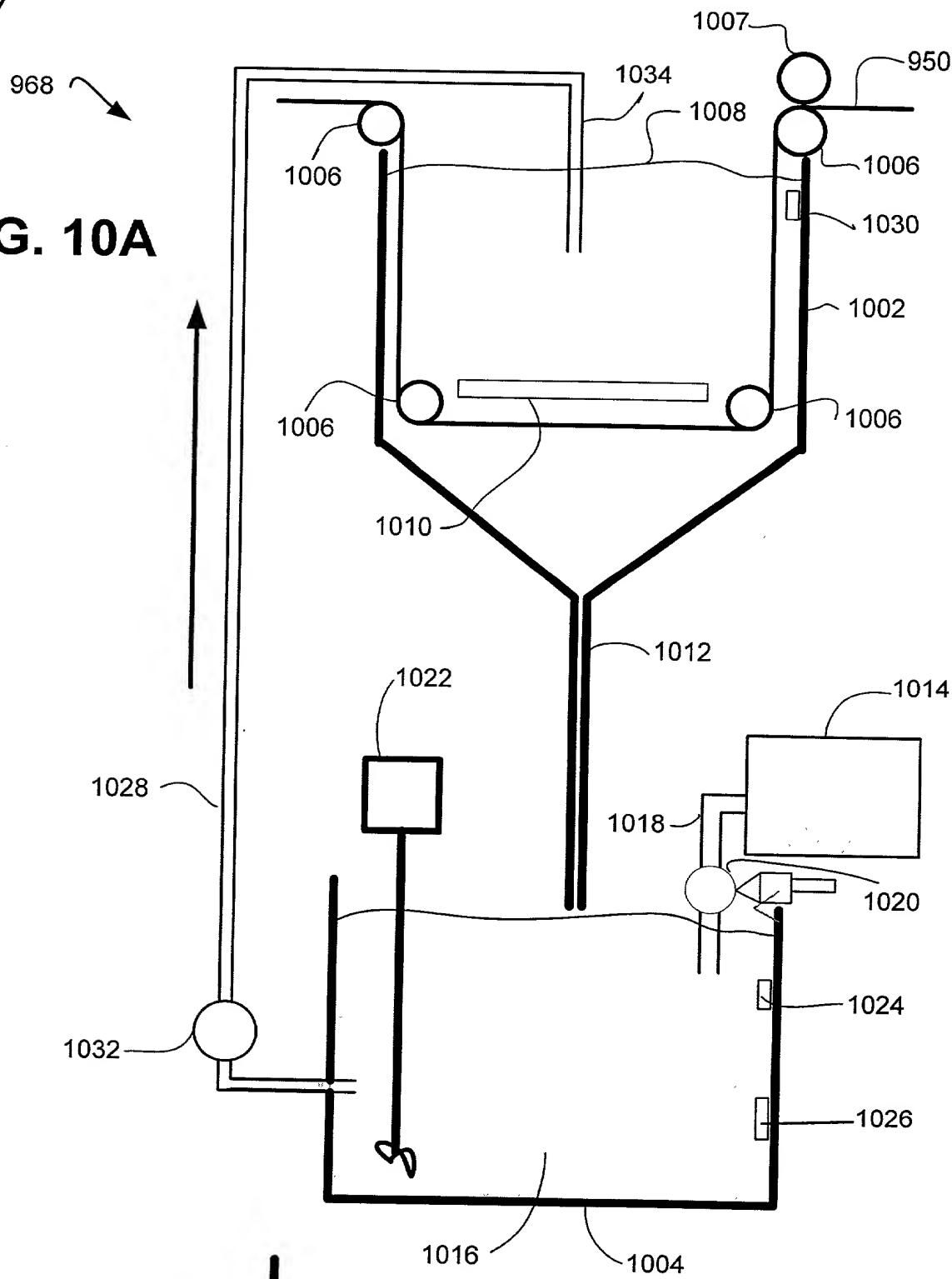
**FIG. 9**

PR Strip 980  
Degrease 984  
Etch 988  
Rinse 990  
Ni 992  
Gold 996  
NCS 968  
Metal 1 964  
Etch 960  
Rinse 956  
Degrease 952  
PR Strip 950  
Rinse 958  
Etch 962  
Rinse 966  
NCS 970  
Metal 2 972  
Rinse 974  
Dry 976  
PR Strip 954



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**FIG. 10A**



**FIG. 10B**